

Work Order ID 96797

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Monday, February 04, 2013 2:39:20 PM

Item ID: D205-634-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Skidtube

Start Date: 2/4/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/4/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: Rework

Approvals: Process Plan: mf

Date: 13-2-4

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2580-041	(DEO) Rev.E

240

0.00

240

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D205-634-011 X 1 B89295

REMOVE K10003 (TO TURN INTO A -041) X 1 B88440 AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

250

Identify as per dwg & Stock Location: 0.00

250

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

DAS			
DART Aerospace			
7700 ABROBERTSON HAWKESBURY ON CANADA K6A 1K7 TEL: 1-813-632-5500 www.dart-aero.com			
PATENT			
P/N	D205-634-011	CHG	CHG010
DESC.	Skidtube	STC	SH96-88
LOT	B89295	STC	SR00563NY
MODEL	Bel 205/210/212/214/412/UH-1	STC	
TO APPROVAL #09-89		MADE IN CANADA	
		02728-4	

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Item ID: D205-634-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Replacement Skidtube
 Start Date: 2/4/2013 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/4/2013 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
260 *260* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00 13-2.4				1			
270 *270* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

-041 at
CH6005

13/2/5

13-025

Picklist Print

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Work Order ID: 96797

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube

Start Date: 2/4/2013

Required Date: 2/4/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30
KJ IPP Rev P 10.02.19 per PAR09-043 EC
verified by:DD
IPP Rev. O 06.02.28 Added paperwork EC
IPP Rev:P 07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q 10.12.01 as per chg003
DD verf:EC IPP REV:R 12.01.23 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-011

Manufactured

No

Each

20.0000

1

89295

Skidtube

Location

Loc Qty

Loc Code

FG

4

83758

1

83760

1

89293

1

89297

1

FG073

16

85880

1

85884

1

86167

1

89294

1

89295

1

89296

1

89299

1

89300

1

89466

1

89468

1

92323

1

92354

1

92355

1

92446

1

92461

1

92754

1

18

Picklist Print

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Work Order ID: 96797

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube

Start Date: 2/4/2013

Required Date: 2/4/2013

Start Qty: 1.00

Required Qty: 1.00

~~8910003~~

Manufactured No

Each 4.0000

Saddle, D205-634-011

1 88440 8

Location

Loc Qty

Loc Code

PKG

4

89272

2

90102

2

Picklist Print

August-24-12 12:55:45 PM

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Work Order ID: 89295
Parent Item: D205-634-011
Parent Item Name: Skidtube

Start Date: 8/21/12

Required Date: 8/21/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ
IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008
DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-041
Replacement Skidtube

Manufactured No

110 Each 8.0000

1 89467 1 12/09/10

Location Loc Qty Loc Code

FG	2	
56133	0	
56134	0	
56135	0	
56136	0	
56137	0	
56565	0	
56566	0	
78063	1	
85581	1	
FG073	6	
85442	1	
85885	1	
87804	1	
87835	1	
87841	1	
88018	1	

K10003
Saddle, D205-634-011

Manufactured No

110 Each 0.0000

1 88440 1 12/09/12

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION <div style="display: flex; justify-content: space-around;"> <div style="text-align: right;"> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> </div> <div style="text-align: right;"> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div style="text-align: right;"> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div style="text-align: right;"> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div style="text-align: right;"> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>								
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector			
Doc/Data <input type="checkbox"/>												
Equip/Tooling <input type="checkbox"/>												
Operator <input type="checkbox"/>												
Material <input type="checkbox"/>												
Setup <input type="checkbox"/>												
Other <input type="checkbox"/>												
Process <input type="checkbox"/>												
Supplier <input type="checkbox"/>												
Training <input type="checkbox"/>												
Unapproved <input type="checkbox"/>												
FAULT CATEGORY												
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other			